

### **Front bumper**

Remove the rectangle shaped mount plate located on the bottom of the bumper then place the front bumper onto the front rack by sliding the u clamps over the rack tube. Install the 1½" bolts through the u clamps, add the lock nuts.

Place the mount plate in front of the vertical frame tubes (located behind the front skid plate and in front of the differential) install the 5/16" u bolts around the vertical frame tubes and through the slots in the center of the mount plate, add the lock nuts.

Line up the bottom of the bumper and the mount plate, install the 1" bolts through the mount plate and into the bottom of the bumper tubes.

### **Side tubes**

Locate the side tube marked right front and slide the side tube into the end of the front bumper. Locate the side tube / rack mounting clamps, these have a U clamp on each end and a pipe in the center. The longer clamp goes onto the front rack and the shorter clamps are for the rear racks, mount these preferably near the center of the rack. Use the 1 ½" and 2" bolts and lock nuts for fastening the clamps onto the racks and side tubes.

Locate the rear bumper and slide this into the rear of the side tubes and slide the bumper u clamps onto the rear rack, install the 1" bolts and lock nuts.

Repeat the above steps for the left side tube.

### **Step plates**

Locate the foot pegs and remove the two 6mm bolts, locate the step plate marked right front, place the step plate clamps over the side tube and line up the slots in the step plate with the holes for mounting the foot peg. Place the foot peg on top of the step plate, add the 6 mm bolts for mounting the foot pegs and step plates and the 2" bolts for mounting the step plate and side tubes.

**\*\*Tighten all bolts and nuts.**

### **Full ATV Body Armour kit includes:**

- 1 front bumper
- 1 mount plate
- 2 1 ½" bolts & lock nuts
- 2 1 " bolts
- 2 5/16" u bolts & lock nuts
- 2 side tubes (right and left)
- 2 front clamps
- 2 rear clamps
- 2 step plates
- 4 1" bolts
- 4 1 ½" bolts & lock nuts
- 1 rear bumper tube
- 2 1 ½" bolts & lock nuts

Check out our website at [www.atvbodyarmour.com](http://www.atvbodyarmour.com) for more information, photos and videos.

Feel free to call or email with any questions. Ph # 605 690 8129 email [sales@atvbodyarmour.com](mailto:sales@atvbodyarmour.com)